Buggies Unlimited  ASSEMBLY INSTRUCTIONS  PAGE 1 OF 4

E-Z GO 86 - UP

☑ REAR SEAT KIT

RS2005 and RS2006

HARDWARE INCLUDED:

(2) 1" SPACERS
(4) 1/8" "L" BRACKETS
(6) 1-1/2" x 1/4-20 BOLTS
(4) 1-3/4" x 1/4-20 BOLTS
(2) 2" x 1/4-20 BOLTS
(2) 2-1/2" x 1/4-20 BOLTS
(4) 3" x 1/4-20 BOLTS
(2) 3" x 1/4-20 CARRIAGE BOLTS
(4) 4" x 1/4-20 BOLTS
(28) 1/4-20 NUTS
(44) FLAT WASHERS

NOTE: Some hardware is specific for certain seat kits. You may find extra hardware remaining after your installation.

PLEASE CONTACT SUPPLIER IF ANY HARDWARE IS MISSING.

TOOLS REQUIRED:

17/64" DRILL BIT/DRILL
7/16" SOCKET
7/16" WRENCH
STEP 1: MOUNT FRONT SUPPORTS

FOLLOW SEQUENCE BELOW: FINGER TIGHTEN ONLY UNTIL UNIT IS FULLY ASSEMBLED.

1) CUT OFF BAG RACK TUBES AS SHOWN
2) MOUNT NEW CENTER SUPPORTS TO SEAT BACK SUPPORTS AS SHOWN

(2) 2-1/2" x 1/4-20 BOLTS

FRONT OF NEW CENTER SUPPORTS
STEP 2: FINAL ASSEMBLY

FOLLOW SEQUENCE BELOW; FINGER TIGHTEN ONLY UNTIL UNIT IS FULLY ASSEMBLED, THEN TIGHTEN COMPLETELY.

1) MOUNT 1/8" "L" BRACKETS TO LOWER CENTER SUPPORT TUBES (FACING THEM INWARD).
2) NOTE: MAINTAIN 20" DIMENSION; HOLE CENTER TO HOLE CENTER, BEFORE DRILLING FLOOR!
3) DRILL THROUGH FLOOR AT 1/8" "L" BRACKETS; (MARK FLOOR FIRST AND MOVE COMPONENTS OUT OF THE WAY IF NEEDED.
4) BOLT FOOTREST MOUNTING TUBES TO BOTTOM OF FOOTREST.
5) MOUNT FOOTREST ASSEMBLY BENEATH BAGWELL WHEN BOLTING DOWN CENTER SUPPORTS AT "L" BRACKETS ON CENTER TUBES THROUGH NEW HOLES IN BAGWELL FLOOR.

(1) 2" x 1/4-20 BOLT PER SIDE

(1) 1-1/2" x 1/4-20 BOLT PER SIDE

(4) 1-1/2" x 1/4-20 BOLTS

STEPS 1 THRU 3
FOLLOW SEQUENCE BELOW; FINGER TIGHTEN ONLY UNTIL UNIT IS FULLY ASSEMBLED, THEN TIGHTEN COMPLETELY.

7) ATTACH SEAT BACK CUSHIONS TO SEAT ASSEMBLY. MOUNT SEAT ASSEMBLY ONTO CENTER SUPPORTS; BOLT ON "L" BRACKETS AS SHOWN; STANDARD SEAT REQUIRES ONE PLACEMENT / "2 in 1" AND "3-in-1" COMBO VERSIONS REQUIRE THE OTHER PLACEMENT.
NOTE: CROSS BRACE IS ALSO REQUIRED WHEN INSTALLING "3-IN-1" COMBO SEAT KITS.

8) MOUNT SIDE TUBES INTO SEAT ASSEMBLY AND ONTO THE STEP. USE SPACERS WITH "COMBO" KITS.
9) MOUNT OPTIONAL CENTER HANDLE, (REQUIRED WITH "2 IN 1" AND "3 IN 1" COMBO KITS. IF HANDLE IS NOT USED, IT IS RECOMMENDED TO CUT OFF EXTENDED STUDS BELOW STEP.

SEAT ASSEMBLY
(ATTACH CUSHIONS WITH NUTS & WASHERS)

(2) 3" CARRIAGE BOLTS
(STANDARD SEAT KIT)

(1) 1-1/2" BOLT PER SIDE
SLIDE SIDE TUBES INTO SEAT.

(1) 1-1/2 BOLT
PER SIDE

(1) 3" BOLT PER SIDE
MOUNT "L" BRACKET HERE FOR "2 IN 1"
& "3 IN 1" COMBO KITS.
MOUNT "L" BRACKET HERE FOR STANDARD SEAT KIT.

(1) 3" BOLT PER SIDE
OR
(1) 4" BOLT PER SIDE FOR COMBO KITS

CROSS BRACE REQUIRED WITH "3 IN 1" COMBO KITS;
USE 4" BOLTS.

USE 1" SPACERS WITH "COMBO" KITS.

OPTIONAL CENTER HANDLE;
REQUIRED WITH "COMBO" KITS.