



STEEL: 18109/18110/18111  
ALUMINUM: 18129/18130/18131

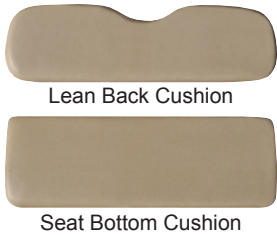
# REAR FLIP SEAT

WILL FIT CLUB CAR® PRECEDENT®  
INSTALLATION INSTRUCTIONS



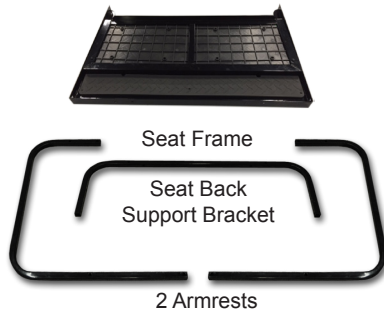
\*Grab bar and Hitch sold separately

### INCLUDED:



Lean Back Cushion

Seat Bottom Cushion



Seat Frame

Seat Back Support Bracket

2 Armrests



2 Rear Struts



2 Footrest Brackets



Bagwell Brackets



Footrest



2 Seat Back Brackets

# 1

Remove front seat hardware located behind seat. Remove front seat cushion. Retain hardware.



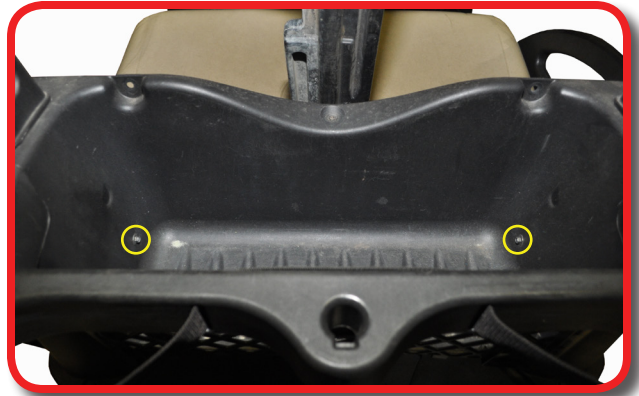
# 2

Remove upper rear canopy strut hardware. Use a prop to support canopy. Retain hardware.



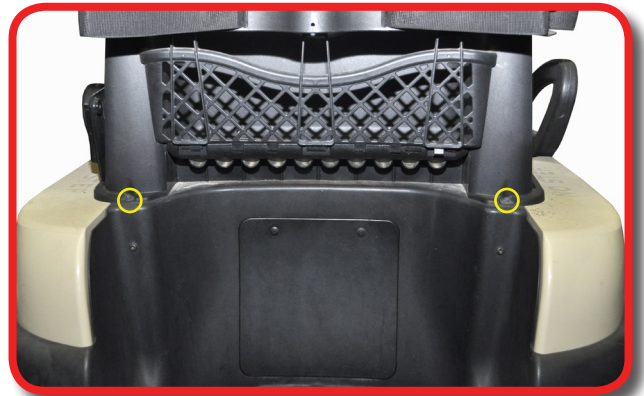
# 3

Remove lower rear strut hardware located on inside of basket. Remove factory struts. Retain hardware.



# 4

Remove hardware from base of basket. Two bolts are located in the rear and two bolts located in the front. Retain hardware.



# 5

Remove hardware from basket retainer. Remove basket retainer. Retain hardware.



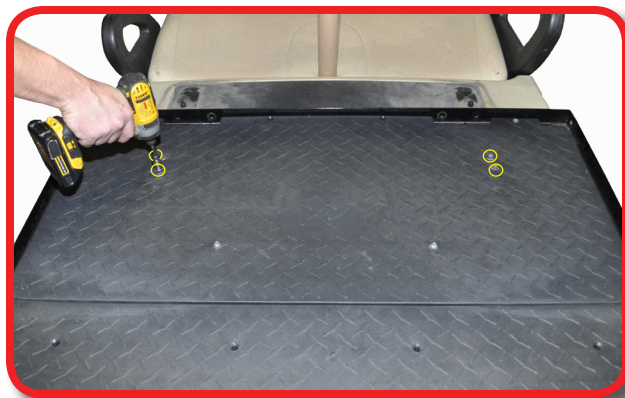
# 6

Attach rear vertical seat support brackets to base of cart using spacers and hardware in Pack 1.



# 7

Attach seat frame using hardware retained from Step 5.



# 8

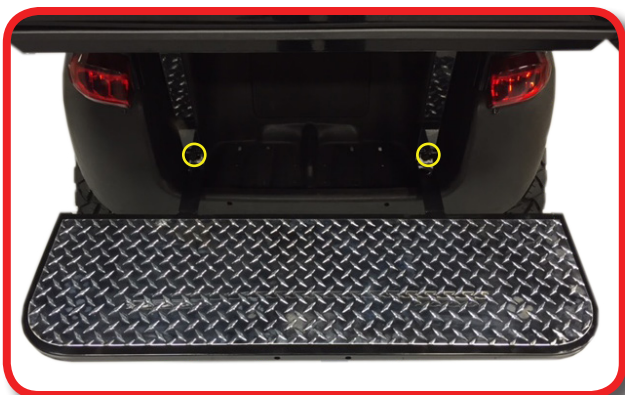
**IMPORTANT:** Do not tighten hardware until Step 16 is complete.

Attach seat frame to top of rear vertical seat support brackets using hardware from Pack 2.



# 9

Attach footrest to vertical seat support bracket using hardware from Pack 2.



# 10

Attach upper armrests and seat back support bracket using hardware from Pack 3. Repeat process on the other side.



# 11

Attach armrest to footrest using hardware Pack 3. Repeat process on the other side.



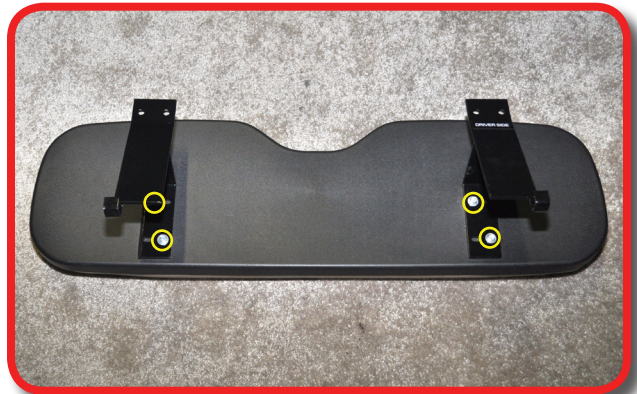
# 12

Attach rear struts to seat back support bracket using hardware from Pack 4.



# 13

Attach back support brackets to rear seat back using hardware from Pack 5.



# 14

Attach seat back cushion to rear seat back support bracket using hardware from Pack 4.



# 15

Using hardware retained from Step 1, mount front seat cushion to rear seat back brackets. Tighten hardware.



# 16

Using retained hardware from Step 2, attach rear struts to roof. Tighten all hardware.



# 17

Make sure the thickest part of the seat bottom points towards the footrest. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using provided hardware tighten the seat bottom to seat frame as shown.



**INSTALLATION COMPLETE**