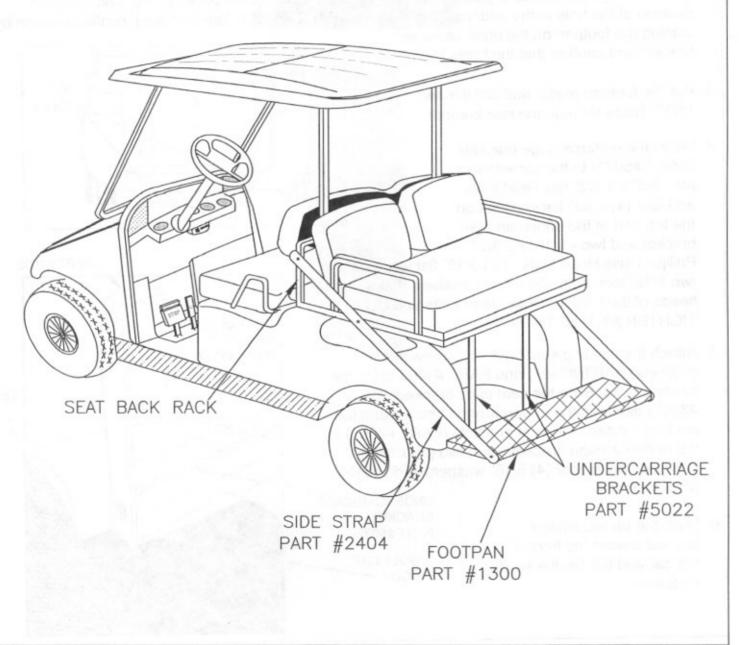
M&M VEHICLE CORP. ECONOMY 4 PASSENGER/PACKAGE CARRIER PART #EC275ET & PART #EC280ET EZ-GO TXT

ASSEMBLY INSTRUCTIONS



M & M VEHICLE CORP.

19873 Hwy. 22 W. Mexico MO 65265 573-581-4914

NOTICE

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TITLE:

PART #EC275ET & #EC280ET ASSEMBLY INSTRUCTIONS

DRAWN BY:	DATE:	DWG NO.
GREG PECK	Oct. 31, 2006	# 3715 1
SHEET:	SCALE:	# 3715-1

Assembly Details -

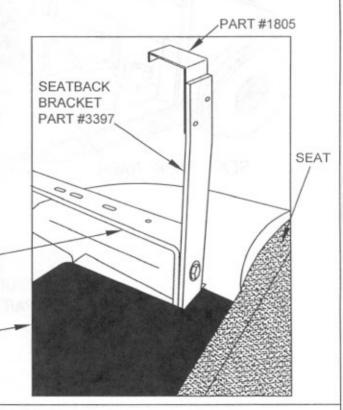
(NOTE - All stainless bolts should be lubricated before installing)

- Remove basket and seat back from car. Remove rear roof support. NOTE If the top of the car is to remain in use, M&M Vehicle Part #PC275RLET/EM (Aluminum) or #PC275RLET/EMB (Black) must be used to support the rear of the top. The existing top bolts will be used to attach Part # PC275RLET/EM (Aluminum) or #PC275RLET/EMB (Black) to the Economy 4 Passenger Package #EC275ET-EM.
- 2. Position undercarriage brackets (PART #5022) where seat back supports were attached. Using the undercarriage bracket as a guide, measure 10" from center of the back bumper and mark the location of the hole in the undercarriage bracket (PART #5022). Before drilling, confirm location by placing the footpan on the undercarriage
- 3. Put the footpan aside, and drill the two 11/32" holes through the rear bumper.

bracket and confirm that the holes line up.

- 4. Install the undercarriage brackets
 (PART #5022) to the car with four
 (4) 3/8" x 1 1/2" hex head bolts
 and four (4) 3/8" flat washers on
 the top end of the undercarriage
 bracket and two 5/16" x 2 1/2"
 Philips Truss Head bolts, two 5/16" flat washers and
 two 5/16" lock nuts. Do not put washers under the
 heads of the Phillips Truss Head bolts and DO NOT
- 5. Attach the existing seat back to the new seat brackets (PART #3397) and PART #1805 using the existing bolts. Slide the seat back brackets (PART #3397) between the undercarriage bracket and the car body. Attach the seat brackets (PART #3397) to the undercarriage bracket using two (2) 5/16" x 1" hex head bolts, four (4) 5/16" washers and two (2) 5/16" locknuts.
 UNDERCARRIAGE
- Push the undercarriage bracket toward the front of the car and tighten the six (6) fasteners.

TIGHTEN AT THIS TIME!



1/32"

HOLES

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HILE:

BRACKET

PART #5022

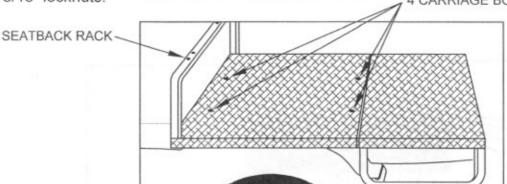
BODY -

GOLF CAR

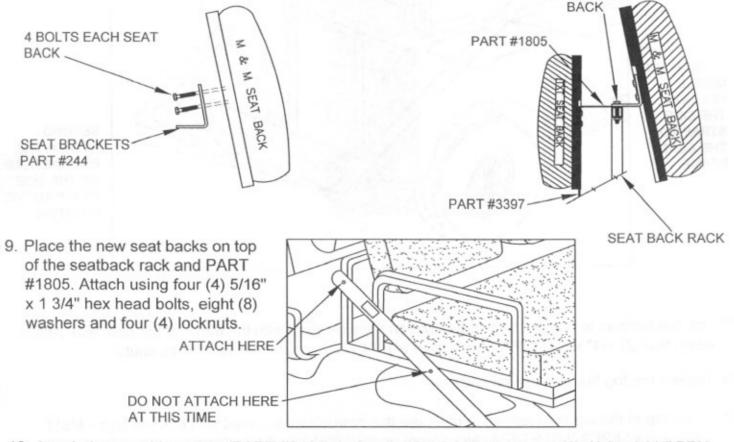
PART #EC275ET & #EC280ET ASSEMBLY INSTRUCTIONS

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7. Place the folding seat assembly on the undercarriage bracket (PART #5022) and under PART #1805. Secure the folding seat assembly to the undercarriage bracket (PART #5022) with four (4) 5/16" X 1" carriage bolts placed into the holes on the deck and four (4) 5/16" washers and four (4) 5/16" locknuts. 4 CARRIAGE BOLTS



8. Attach the seat brackets (PART #244) to the new rear seat backs. The seat backs are wider at the bottom and the "L" of the seat bracket should stick out toward the bottom of the seat. Attach using eight (8) 1/4" x 3/4" hex head bolts and eight (8) star washers, four (4) bolts and washers on each seatback



10. Attach the two side straps (PART #2404) to the seat back loop using two (2) 1/4" x 1 3/4" PPH bolts, four (4) washers and two (2) locknuts. Do not tighten at this time. The warning label goes up and out.

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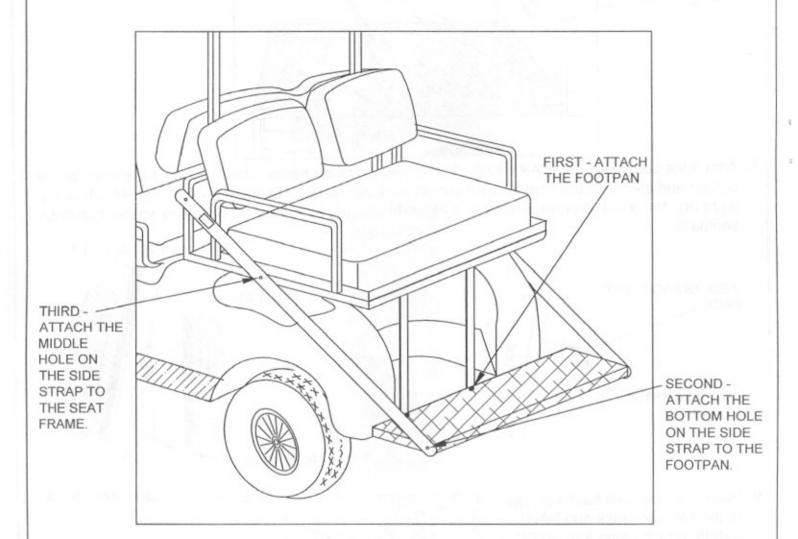
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PART #EC275ET & #EC280ET ASSEMBLY INSTRUCTIONS

2 BOLTS EACH SEAT

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11. Sit the footpan on the undercarriage bracket (PART #5022) and align with the two holes near the rear bumper. Attach with two (2) 5/16" x 1 1/2" hex head bolts, four (4) washers and two (2) locknuts. Once the footpan is attached to the undercarriage brackets, attach the footpan to the side straps using two (2) 1/4" x 1" PPH bolts, four (4) washers and two (2) 1/4" locknuts.



- 12. Use the footpan to line up the middle hole on the side strap with the frame of the new seat. Attach using two (2) 1/4" x 1 1/4" PPH bolts, four (4) 1/4"washers and two (2) 1/4" locknuts.
- 13. Tighten the top bolts on the side straps.
- 14. If the top of the car is to remain in use, see the instructions included with the rear legs M&M Vehicle Part #PC275RLET/EM (Aluminum) or #PC275RLET/EMB (Black).

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M&M VEHICLE CORP. ECONOMY 4 PASSENGER/PACKAGE CARRIER Part # EC275ET & #EC280ET EZ-GO TXT

Bolt kit

- 4 3/8" x 1 1/2" hex head bolts
- 4 3/8" flat washers
- 2 5/16" 2 1/2" Phillips truss head bolts
- 22 5/16" flat washers
- 14 5/16" locknuts
- 2 5/16" x 1" hex head bolts
- 4 5/16" x 1" carriage bolts
- 2 5/16" x 1 1/2" hex head bolt
- 8 1/4" x 3/4" hex head bolts
- 8 1/4" star washers
- 4 5/16" x 1 3/4" hex head bolts
- 12 1/4" flat washers
- 2 1/4" x 1 3/4" Phillips Pan Head (PPH) bolts
- 2 1/4" x 1 1/4" PPH bolts
- 2 1/4" x 1" PPH bolts
- 6 1/4" locknuts

Box kit

Instructions

Bolt Kit

- 2 Undercarriage bracket (PART #5022)
- 2 Seat bracket (PART #244)
- 2 Seat back support (PART #3397)
- 2 Seat back support (PART #1805)