## **Club Car Precedent Safari Bar Installation Instructions**

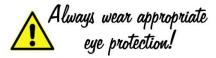


## Black- Part# 7439, Gunmetal-Part# 7449, Stainless Steel-Part# 7445

## **Parts**

1-Bumper Mount 1-Safari Bar 1-Bolt Kit





## **Installation Instructions:**

- 1. Remove the stock front bumper or light bar bumper. Save the bottom frame mount bolts for re-installation.
- 2. Using the supplied (2) M8-1.25x20 bolts, mount the top of the bumper to stock location as shown in Figure 1.
- 3. Reinstall the stock front bumper or light bar bumper to the bumper mount and frame as shown in Figure 2 using

the stock bumper bolts as shown in Figure 2 the stock bumper holes using a <sup>1</sup>/<sub>4</sub>" drill bit from the bottom to the top.

- 4. Using the supplied (2) ¼ x 1 ¾ bolts and locknuts bolt the new Jake's Safari Bar to the bumper mount.
- 5. Securely tighten all bolts.





the stock bumper bolts as shown in Figure 2. NOTE: On some models you may need to slightly enlarge



