CGB CC5 ALUM - Aluminum Box CGB CC5 BLK - Black Steel Box Installation Instructions for 1982 & Up Club Car DS Cargo Boxes



2000.5 & Up Mounting Shown

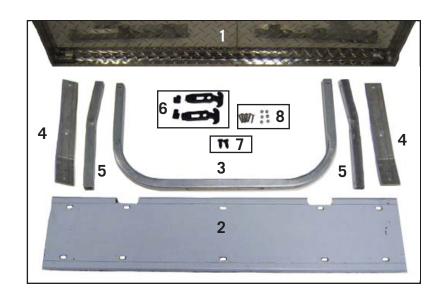


C/2S 0208

Kit Components:

Item # **Description**

- 1 **Cargo Box**
- 2 **Cargo Box Channel**
- 3 **U-Bracket**
- 4 (2) Bar Brackets
- 5 (2) Square Tubing Brackets
- 6 **Tailgate Rubber Latches**
- 7 Tailgate Rubber Bumpers
- 8 **Tailgate Hardware Kit**
- 9 **Hardware Kits**



Hardware Kits (Item 9) Contain:

Bottom Channel Hardware Kit

- (6) 5/16"-18 x 1" Carriage Bolts
- (6) 5/16" Washers
- (6) 5/16" Nyloc Nuts

U-Bracket Hardware Kit

- (2) 5/16"-18 x 3" Hex Head Bolts
- (2) 5/16"-18 x 1 3/4" Hex Head Bolts
- (8) 5/16" Washers
- (4) 5/16" Nyloc Nuts

Seat Back Bracket Hardware Kit

- (4) 5/16"-18 x 1" Hex Head Bolts
- (4) 5/16"-18 x 2" Hex Head Bolts
- (8) 5/16" Washers
- (4) 5/16" Nyloc Nuts

Tools Needed:

Phillips Head Screw Driver

-(2) 1/2" Wrenches

-(1) 3/8" Wrench

-Rubber Mallet

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Optional Rear Strut Mounting Kits (*sold separately from Cargo Boxes***)**

For 1982-2000.5 Club Car DS

P/N: HDW ML RSTRT

Hardware Includes:

- (2) Rear Struts (Item 10, shown left)
- (4) 5/16"-18 x 1 3/4" Hex Head Bolts
- (8) 5/16" Washers
- (4) 5/16" Nyloc Nuts

For 2000.5 & Up Club Car DS

P/N: HDW CC2 RSTRT

Hardware Includes:

- (2) Rear Strut Brackets (Items 11 & 12, shown right)
- (4) 1/4"-20 x 1 1/2" Hex Head Bolts
- (8) 1/4" Washers
- (4) 1/4" Nyloc Nuts



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CAUTION:

Always disconnect the negative (-) cable from the battery pack before beginning. If your cart is equipped with a Tow/Run switch, always switch to the TOW position before disconnecting the battery pack. Make sure you wear eye protection!

INSTALLATION INSTRUCTIONS:

1. Remove front seat-back cushion and rear bag rack from cart. NOTE: If your cart is equipped with a canopy, prop a support beam up to prevent the canopy shape from being distorted. Remove the Rear Struts.

NOTE: Leave hardware loose for easy installation.

2. Bolt the Cargo Box Channel (Item 2) onto the bottom of the Cargo Box (Item 1) using six 5/16"-18 x 1" Carriage Bolts, six 5/16" Washers, and six 5/16" Nyloc Nuts (Figure 1). Make sure the slots on the Channel face towards the tailgate.



Figure 1

3. Bolt the U-Bracket (Item 3) to the inside of the Channel (Item 2) using one 5/16"-18 x 1 3/4" Hex Head Bolt, two 5/16" Washers, and one 5/16" Nyloc Nut per each side (Figure 2).



Figure 2

- 4. Locate both of the Bar Brackets (Item 4). Bolt them to the golf cart using two 5/16"-18 x 1" Hex Head Bolts and two Washer per bracket. Lift up the bottom seat cushion for easy installation (Figure 3).
- 5. Line up the Cargo Box (Item 1) onto the cart and bolt the U-Bracket (Item 3) to the rear bumper using one 5/16"-18 x 3" Hex Head Bolt, two 5/16" Washers, and one 5/16" Nyloc Nut.
- 6. Align the Square Tubing Bracket (Item 5) to Bar Brackets (Item 4) with angle opening towards the rear of the cart. Using two 5/16"-18 x 2" Hex Head Bolts, four 5/16" Washers, and two 5/16" Nyloc Nuts, mount the Square Tubings (Item 5), Bar Brackets (Item 4), and Cargo Box (Item 1) all together, one set for each side (Figure 4).

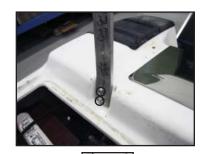


Figure 3



Figure 4

7. For 1982-2000.5 models mount the seat back bracket to the Square Tubing Brackets (Item 5) with preexisting hardware, using the top two holes in the Square Tubing (Figure 5).

8. Mount the seat to the Seat Bracket with original hardware (Figure 6).



Figure 5



Figure 6

**If you have a 2000.5 & Up model, mount the seat back to the Square Tubing Brackets (Item 5) with original hardware, using the top and bottom holes in the Square Tubing (Figure 7).



Figure7

9. Locate the Tailgate Rubber Latch (Item 6) and mount to the Cargo Box (Item 1) with included hardware (Item 8) (Figure 8).



Figure 8

10. Twist the Tailgate Rubber Bumpers (Item 7) into place (Figure 9).



Figure 9

NOTE: Tighten all hardware securely.

Optional Canopy Installation with Strut Mounting Kit (sold separately):

For 1982-2000.5 Club Car DS models.

P/N: HDW ML RSTRT

1. Replace the original rear struts with the New Rear Struts (Item 10) and align on the inside of the Cargo Box (Item 1), making sure the canopy stays level. Mark and drill two 3/8" holes per side. Mount the New Rear Struts using two 5/16"-18 x 1 3/4" Hex Head Bolts, four Washers, and two Nyloc Nuts per side. (Figure 10).



Figure 10

For 2000.5 & Up Club Car DS models.

P/N: HDW CC2 RSTRT

1. Place the Rear Strut Brackets (Items 11 & 12) inside the Cargo Box (Item 1) and line up with the front holes. Bolt together with Square Tubing (Item 5), Bar Bracket (Item 4), and Cargo Box (Item 1) on each side (Figure 11).



Figure 11

2. Mount the Rear Struts to the Rear Strut Brackets (Items 11 & 12) using two 1/4"-20 x 1 1/2" Hex Head Bolts, four 1/4" Washers, and two 1/4" Nyloc Nuts per Strut (Figure 12).



Figure 12